Date:

Friday, 01/08/2008 7:50:46 AM

User:

Julie Lecocq

### **Process Sheet**

Customer

: CU-DAR001 Dart Helicopters Services

Job Number

: 40888

**Estimate Number** 

: 10597

P.O. Number This Issue

: 01/08/2008

Prsht Rev. First Issue **Previous Run** 

Written By

: NC

: // : 40634

S.O. No. :

: SMALL /MED FAB

Type

Part Number

**Drawing Name** 

: D2481

**Drawing Number Project Number**  D2481 REV A1 : N/A

: MOUNTING PLATE

**Drawing Revision** 

: A1

Material Due Date

: 08/08/2008

Qty:

Each

**Checked & Approved By** 

Comment

В 05.07.07 Now purchased KJ/JLM

08-03-27

now on water jet DD verified by:

**Additional Product** 

Job Number:



Est Rev:C

Seq. #:

Machine Or Operation:

Description:

M304S16GA 1.0

304/316 Sheet 063



Comment: Qty.:

0.0167 sf(s)/Unit

Total:

0.3339 sf(s)

304/316 .063 Sheet

Batch: 108153

WATER JET 2.0

FLOW WATER JET



Comment: FLOW WATER JET

1-Cut as per Dwg D2481

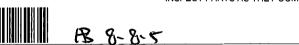
Dwg Rev:\_\_ Prog Rev:\_

8-8-12 00 2-Deburr if necessary

3.0

QC2

INSPECT PARTS AS THEY COME OFF MACHINE



Comment: INSPECT PARTS AS THEY COME OFF MACHINE

4.0

QC8

SECOND CHECK







counts

Comment: SECOND CHECK

5.0

SMALL FAB

SMALL & MEDIUM FAB RESOURCE 1





Comment: Deburr if necessary.

Dart Ae	rospace	Ltd							
W/O:			WO	RK ORDER CHANG	GES				
DATE	STEP	PROCEDURE CHANGE			Ву	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector
						,			
Part No	):	PAR #:	Fault Categ	jory:	NCR: Yes	No <b>DQ</b>	A:	_ Date: _	
					QA: N	/C Close	d:	Date:	
NCR:			WORK ORDE	R NON-CONFORM	ANCE (NCR	()			
		Description of NC		Corrective Action Sec	ction B	Verific	ration	Annroyal	Approval
DATE	STEP	Section A Initial Chief Eng		Action Description Chief Eng		Secti		Approval Chief Eng	Approval QC Inspector

Chief Eng Chief Eng Date

Date: Friday, 01/08/2008 7:50:46 AM User: Julie Lecocq **Process Sheet** Customer: CU-DAR001 Dart Helicopters Services Drawing Name: MOUNTING PLATE Job Number: 40888 Part Number: D2481 Job Number: Seq. #: **Machine Or Operation:** Description: INSPECT WORK TO CURRENT STEP 6.0 Comment: INSPECT WORK TO CURRENT STEP 7.0 PACKAGING 1 PACKAGING RESOURCE #1 Comment: PACKAGING RESOURCE #1 Identify and Stock Location:\_ 8.0 Comment: FINAL INSPECTION/W/O RELEASE Job Completion

U 08.08.12

# **Dart Aerospace Ltd**

W/O:			WC	ORK ORDER CHANG	ES		·	
DATE	STEP	PR	OCEDURE CHA	NGE	Ву	Date 0	Approval Chief Eng / Prod Mgr	Approval QC Inspector
			_					
Part No:		PAR #:	Fault Cate	gory:	NCR: Yes 1	No DQA:	Date:	
			•				Date: _	
NCR:			WORK ORDI	ER NON-CONFORMA	NCE (NCR	)		
DATE	STEP	Description of NC Section A	Initial	Corrective Action Section Description	Sign &	Verificati Section (		Approval QC Inspector
<u> </u>			Chief Eng	Chief Eng	Date			

DART AEROSPACE LTD	Work Order: し	10878
Description: Mounting Plate	Part Number:	D2481
Inspection Dwg: D2481 Rev: A1		Page 1 of 1

#### FIRST ARTICLE INSPECTION CHECKLIST

	· · · · · · · · · · · · · · · · · · ·	X First A	г		totype		
Drawing Dimension	Tolerance	Actual Dimension	Accept	Reject	Method of Inspection	Çon	nments
Ø0.375	+0.006/-0.001	.385	<del>ئ</del>				
0.425	+/-0.010	.437	>				
0.850	+/-0.010	,848	X				
2.600	+/-0.010	2,596	×				
1.300	+/-0.010	1,303	*				
Measured by:	B	Audited by	y: 0/		Prototype App	roval:	N/A
Date:	8-8-5	Date	e: 090	6/12		Date:	N/A

Rev	Date	Change	Revised by	Approved
Α	08.04.11	New Issue	KJ/DD ok	
			771	- Proces

Dart	Aeros	pace	Ltd
------	-------	------	-----

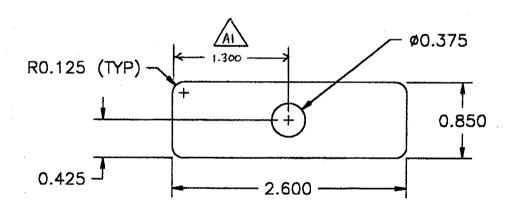
Dart Ae	rospace	Ltd									
W/O:		WORK ORDER CHANGES									
DATE	STEP		PROCEDURE CHANGE	Ву	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector			
Part No:		PAR #:	Fault Category:	NCR: Yes	No DQ	<b>A</b> :	Date: _				
				QA: I	N/C Close	d:	_ Date: _				
NCR:			WORK ORDER NON-CON	FORMANCE (NC	R)						

NCR:	CR: WORK ORDER NON-CONFORMANCE (NCR)							
DATE		Description of NC		Corrective Action Section B			A 1	
	STEP	Section A	Initial Chief Eng	Action Description Chief Eng	Sign & Date	Verification Section C	Approval Chief Eng	Approval QC Inspector
						!		
		r						
		,						



DESIGN  B WILLIAMS	DRAWN BY MIKE M	DART AEROSPACE LTD VICTORIA INTERNATIONAL AIRPORT, CANADA	
CHECKED	APPROVED	DRAWING NO.	REV. A
134)	BW	D2481 SHEE	T 1 OF 1
DATE		TITLE	SCALE
96:05:14		MOUNTING PLATE	1:1
AI AM	02.04.30	ADD 1-300 DIMENSION AND NOTES 2+3	

RELEASED 96/10/02 DS



#### NOTES:

- ) MATERIAL: 304/316 SS 0.063 THICK
- 2) TOLERANCES PER DART QSI 018 UNLESS OTHERWISE NOTED
- 3) ALL DIMENSIONS IN INCHES

SHOP COPY
RETURN TO
ENGINEERING
UNCONTROLLED COPY
SUBJECT TO AMENDMENT
WITHOUT NOTICE
WORK ORDER

## **Dart Aerospace Ltd**

W/O:		WORK ORDER CHANGES									
DATE	STEP	PROCEDURE CHANGE	Ву	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector				
		<b>3</b> -									
		* * *									

Part No:	PAR #:	Fault Category:	NCR: Yes No	DQA:	Date:
			QA: N/C	Closed:	Date:

NCR:		WORK ORDER NON-CONFORMANCE (NCR)								
		Description of NC		Corrective Action Section B	3	Verification	Approval Chief Eng	Approval		
DATE	STEP	Section A	Initial Chief Eng	Action Description Chief Eng	Sign & Date	Section C		Approval QC Inspector		
				,						